

possible to bond and form efficiently the top cover member and the multi-layered base member.

IN THE CLAIMS:

Please replace claims 4-6 and 12-17 as follows:

4. (Twice Amended) A method for manufacturing a formed headliner for a vehicle, comprising:

preparing a top cover member comprising a hot melt adhesive in a pattern previously laminated on a back thereof, and a plate-like base member comprising a thermoplastic resin and a film-like hot melt adhesive previously laminated on a front of the base member;

heating the base member;

setting the top cover member and the heated base member in a forming die;

melting the hot melt adhesive in a pattern of the top cover member by heat of the base member; and

forming the top cover member and the base member at the same time that the top cover member and the base member are bonded.

5. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 4, wherein the base member is set in the forming die in a state that the base member softens and that the film-like hot melt adhesive melts.

6. (Twice Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 4, wherein melting the hot melt adhesive in a pattern is performed during the forming.

12. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 4, wherein the top cover member and the base member are bonded to discharge air between the top cover member and the base member.

13. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 4, wherein the top cover member and the base member are bonded by cold press forming.

14. (Amended) A method for manufacturing a formed headliner for a vehicle comprising:

laminating a hot melt adhesive in a pattern on a back of a top cover member; laminating a film-like hot melt adhesive on a front of a base member; and bonding the top cover member having the laminated hot melt adhesive in a pattern to the base member having the hot melt adhesive.

15. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 14, wherein the bonding is performed by bonding the surface of the hot melt adhesive in a pattern to the film-like melt adhesive.

16. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 14, further comprising:

melting the film-like hot melt adhesive, and softening the base member by heating the base member; and

melting the hot melt adhesive in a pattern by heat of the base member.

17. (Amended) The method for manufacturing a formed headliner for a vehicle as claimed in claim 14, further comprising:

preparing the film-like hot melt adhesive with a film thickness in the range of 50 to 75 micrometers.

Please add new claims 18-21 as follows:

--18. A method for manufacturing a formed headliner for a vehicle, comprising:

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laminating a hot melt adhesive in a pattern on a back of a top cover member comprising a top cover and a polyurethane foam, the top cover being made of tricot and laminated on a front of the polyurethane foam;

laminating a film-like hot melt adhesive on a front of a base member comprising a polyamide film, a polypropylene film, a base material, and a non-woven fabric, the base material including thermoplastic resin made of fiber and polypropylene;

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bonding the top cover member having the laminated hot melt adhesive in the pattern to the base member having the laminated film-like hot melt adhesive; and

discharging air between the top cover member having the laminated hot melt adhesive in the pattern and the base member having the laminated film-like hot melt adhesive through the hot melt adhesive in the pattern, the polyurethane foam, and the top cover member.--

--19. The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, wherein the bonding is performed by bonding the surface of the hot melt adhesive in the pattern to the film-like hot melt adhesive.--

--20. The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising:

melting the film-like hot melt adhesive, and softening the base member by heating the base member; and

melting the hot melt adhesive in the pattern by heat of the base member.--

--21. The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising: